U.S. Express Mail No. ER074143165US Attorney Docket No.: AM-5846

IN THE CLAIMS:

Please cancel Claim 26 without prejudice. Please amend Claims 1, 3, 7, 8, 12, 16, 21, 25, and 29 as follows.

- 1. (Once Amended / Currently Amended) A method of forming a silicon oxide layer having a thickness ranging from about 3 μ m to about 200 μ m in a silicon containing structure, said method comprising:
- a) etching a silicon layer to produce a plurality of adjacent trenches separated by a plurality of trench walls, said etched silicon layer including trenches having a nominal trench opening width , and a nominal trench opening height, and separated by trench walls of nominal wall thickness, where said nominal trench opening width is about 2 times said nominal trench wall thickness within said silicon structure layer; and
- b) thermally oxidizing said <u>plurality of trench walls within said</u> silicon structure layer, whereby a thermally oxidized silicon oxide layer having a thickness approximately equal to said trench height and a width or length which is greater than the sum of said trench opening widths is produced.
- 2. (Original) The method according to Claim 1, wherein said nominal thickness of said trench wall is consumed during said thermal oxidation to provide silicon oxide.
- 3. (Once Amended/Currently Amended) The method according to Claim 2 Claim 1, wherein said nominal trench opening width is about 2 times said nominal wall thickness thermally oxidized silicon oxide layer thickness ranges from about 3 μ m to about 200 μ m.
- 4. (Original) The method according to Claim 2, wherein said nominal wall thickness is less than $4\mu m$.

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5. (Original) The method according to Claim 1, wherein said trench openings are formed

by plasma etching.

6. (Original) The method according to Claim 5, wherein said plasma etching is reactive ion

etching.

7. (Once Amended / Currently Amended) The method according to Claim 6, wherein said

reactive ion etching is anisotropic etching of using a fluorine-containing etchant component.

8. (Once Amended / Currently Amended) The method according to Claim 6, wherein an

aspect ratio of said nominal trench opening height to said trench opening width ranges from

about 1 : 1 to about 50 : 1.

9. (Original) The method according to Claim 8, wherein said aspect ratio is less than about

50:1.

10. (Original) The method according to Claim 1, wherein said method includes an

additional step:

c) selectively removing silicon oxide from at least one exterior surface of said silicon

containing structure.

11. (Original) The method according to Claim 7, wherein said etching produces a trench

having essentially vertical sidewalls.

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12. (Once Amended / Currently Amended) A method of forming an electrically isolating

region in a silicon containing structure comprising:

etching a plurality of openings, each opening having a nominal height and separated by a

nominal distance in said a silicon-containing structure layer; and

thermally oxidizing said silicon structure, to provide at least one thermally oxidized

silicon oxide area extending from an interior of each opening outward through a nominal

distance into said silicon layer, where a thickness of said silicon oxide area is at least equal to a

height of an opening which is part of said plurality of openings, and wherein said height is at

least 3 μ m.

13. (Original) The method according to Claim 12, wherein said opening extends only partly

through a silicon-containing layer in said silicon-containing structure or extends only partly

though said silicon-containing structure.

14. (Original) The method according to Claim 12, wherein said opening extends completely

though a silicon-containing layer in said silicon-containing structure or extends completely

through said silicon-containing structure.

15. (Original) The method according to Claim 14, wherein a portion of said silicon-

containing layer or said silicon-containing structure is connected to another portion of said

silicon-containing layer or silicon containing structure respectively, by at least one silicon bridge.

16. (Once Amended / Currently Amended) A method of forming a shaped electrically

isolated region in a silicon structure comprising:

etching at least one first opening a nominal distance into a first side of said silicon

structure;

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etching at least one second opening a nominal distance into a second side of said silicon

structure, which second side is directly opposed to said first side of said silicon structure; and

thermally oxidizing said silicon structure, to provide a thermally oxidized silicon oxide

layer having a thickness approximately equal to the sum of the first nominal distance and said

second nominal distance.

17. (Original) The method according to Claim 16, wherein said first side of said silicon

structure is directly opposite to said second side of said silicon structure, and wherein unetched

silicon forms a silicon bridge between said first opening and said second opening.

18. (Original) The method according to Claim 17, wherein said silicon bridge between said

first opening and said second opening is about 4 µm or less in thickness.

19. (Original) The method according to Claim 16, wherein silicon oxide formed on at least

one exterior surface is selectively removed by plasma etching.

20. (Original) The method according to Claim 16, wherein silicon oxide formed on at least

one exterior surface is selectively removed by lapping or polishing.

21. (Once Amended / Currently Amended) A method of forming an isolating interconnect

through-opening within a multi-layered silicon structure comprising:

a) etching at least one through-opening through a plurality of individual silicon

structure layers at a particular location on each silicon structure layer a silicon layer to produce a

plurality of adjacent openings which pass completely through said silicon layer, where said

openings are separated by a plurality of silicon walls which also pass completely through said

silicon layer;

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thermally oxidizing said silicon structure layer, creating at least one oxidized b)

region at each through-opening which replaces said openings, so that said oxidized region passes

completely through said silicon layer;

selectively removing silicon oxide from an exterior surface of each said oxidized c)

silicon structure layer to expose underlying silicon where present which is to be bonded to

another silicon structure or silicon structure layer; and

bonding a plurality of silicon structures layers produced in the manner described d)

in steps a) through c), to provide at least one continuous oxidized region through said bonded

multi-layered silicon structure; and

creating a through opening through said continuous oxidized region in a manner

such that said oxidized region provides an isolated interconnect through said multi-layered

silicon structure.

(Original) The method according to Claim 21, wherein said bonding is fusion bonding. 22.

The method according to Claim 21, wherein said bonding is via eutectic 23. (Original)

processing.

24. The method according to Claims 21, wherein said multi-layered silicon (Original)

structure includes stress release elements.

(Once Amended / Currently Amended) The method according to Claim 21, including an 25.

additional step e) f) in which oxidized silicon is removed from exterior surfaces of said multi-

layered silicon structure subsequent to said bonding.

(Cancelled) 26.

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27. (Original) The method according to Claim 26, wherein a conductive material is applied

over or passed through said through-opening.

28. (Original) The method according to Claim 27, wherein said through-opening is coated

with a conductor.

29. (Once Amended / Currently Amended) A method of creating isolation regions in a

silicon structure comprising:

etching a plurality of openings through said silicon structure, creating a shaped portion

separated by spokes between said plurality of openings; and

thermally oxidizing said silicon structure, wherein said spokes are converted to silicon

oxide which at least partially fills said etched openings, whereby said shaped portion of said

silicon structure contains silicon oxide regions having a thickness equal to the length of said

spokes.

30. (Original) The method according to Claim 29, wherein said openings are completely

filled with silicon oxide.

31. (Original) The method according to Claim 30, wherein said spokes exhibit a thickness

of about 4 µm or less.

32. (Original) The method according to Claim 29, wherein silicon oxide is removed from at

least one exterior surface of said silicon structure.